### **APPENDIX I**

## **GLOSSARY**

- **ALUMINUM CREEP**—The movement of aluminum wire away from a point where pressure is applied. (2) The retreat of heated aluminum wire as it cools.
- **AMBIENT TEMPERATURE**—The "surrounding temperature"—as the temperature surrounding a conductor in a compartment or within a piece of equipment.
- **AMERICAN WIRE GAUGE (AWG)** The standards adopted in the United States for the measurement of wire sizes.
- **ANTISEIZE COMPOUND**—A silicon-based, high-temperature lubricant applied to threaded components to facilitate their removal after being subjected to rapid heating and cooling.
- **ASBESTOS**—A fiber-like mineral, noncombustible and nonconductive, used as an insulating material.
- **BLOCK DIAGRAM**—A diagram in which the major components of a piece of equipment or of a system are represented by squares, rectangles, or other geometric figures, and the normal flow of a signal or current is represented by lines.
- **BRAID**—The weaving of metal or cloth material as an outer coating to a cable; prevents cable damage from moisture and rough treatment.
- **BRANCH**—An individual current path in a parallel circuit.
- **BUS BAR**—A heavy cooper strap or bar used to connect several circuits together when a large current-carrying capacity is required.
- **CABLE**—Either a stranded conductor (single-conductor cable) or a combination of conductors insulated from one another (multiple-conductor cable). Small cable sizes are called stranded wire or cords.
- **CENTIMETER CUBE**—A unit of volume for large rectangular or square conductors. The cross-sectional area equals 1 square centimeter with a length of 1 centimeter.
- **CIRCULAR MIL**—The area of a circle having a diameter of 1 mil. The standard unit of measurement of wire cross-sectional area. One circular mil equals .7854 square miles.
- **CIRCULAR-MIL-FOOT**—A unit of volume of a conductor having a cross-sectional area of 1 circular mil and a length of 1 foot.
- **COAXIAL CABLE**—A cable made up of a center conductor separated from an outer conductor by a dielectric material. Normally used for radio-frequency transmission.
- **COMPRESSED AIR/NITROGEN HEATING TOOL**—A portable source of heat for use with heat-shrinkable products.
- **CONDUIT**—A tubular raceway, usually metal or plastic, for enclosing wires or cables.

- **CONDUCTANCE**—The ability of a material to conduct or carry an electric current. It is the reciprocal of the resistance of the material.
- **CORONA**—The discharge of electricity from a conductor with a high potential.
- **CURRENT RATING**—The safe current-carrying capacity of a wire or cable on a continuous basis.
- **DIELECTRIC STRENGTH**—The ability of an insulator to withstand a potential difference without breaking down. (Usually expressed in terms of voltage).
- **DUCTILE**—Easily drawn out-as to form filaments or wires.
- **ELECTRICAL SYMBOLS**—Graphic symbols used to illustrate the various electrical or electronic components of a circuit.
- **ELECTROLYSIS**—The process of changing the chemical composition of a material by passing an electric current through it.
- **ELECTROSTATIC STRESS**—The force exerted on an insulator by the voltage in a conductor.
- **ENAMEL**—Synthetic compound of cellulose acetate (wood pulp and magnesium). Used to insulate wire in meters, relays, and motor windings.
- **EXTRUDED POLYTETRAFLUOROETHYLENE**—A high-temperature insulation used extensively in aircraft and equipment installations. (Emits dangerous fumes when heated.)
- FEP Fluorinated Ethylene Propylene)—A synthetic type of insulation.
- **FIBROUS BRAID**—An outer covering used to protect the insulating material of a conductor. Commonly made from cotton, linen, silk, rayon, or fiberglass.
- **FLUX**—A material that removes oxides from surfaces to be joined by soldering or welding.
- **GALVANOMETER**—A meter used to measure small values of current by electromagnetic or electrodynamics means.
- **HEAT-SHRINKABLE TUBING**—A plastic tube that, when heated, shrinks to encapsulate, protect, or insulate connections, splices, terminations, and other configurations.
- **HEAT SHUNT**—A device (preferably a clip-on type) used to absorb heat and protect heat-sensitive components during soldering.
- **INSULATION**—Materials used to coat or wrap conductors to prevent current leakage.
- **INSULATION RESISTANCE**—The resistance offered by an insulating material to current leakage.
- **ISOMETRIC DIAGRAM**—A diagram showing the outline of a ship or aircraft or equipment, and the location of equipment and cable runs.
- **JUNCTION BOX**—A box with a cover for joining different runs of wire or cable and for providing space for the connection and branching of the enclosed conductors.
- **LACING SHUTTLE**—A device upon which lacing may be wound to prevent fouling the tape or cord and facilitate the lacing process. (Usually made from brass, aluminum, fiber, or plastic.)

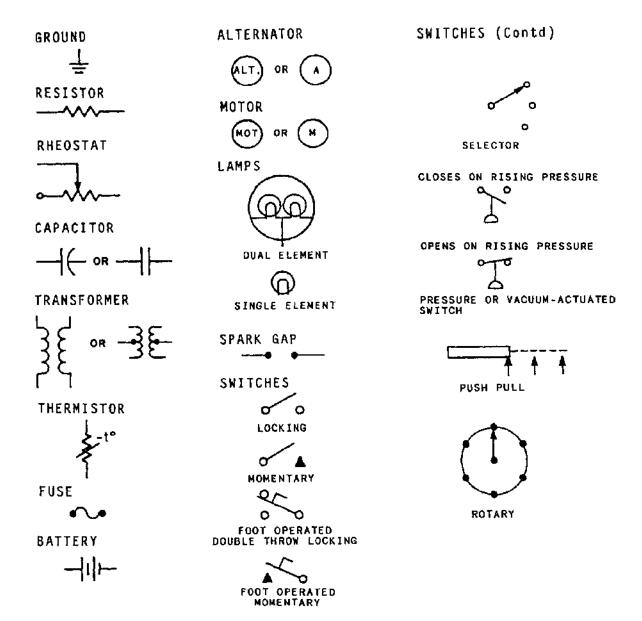
- **LEAD SHEATH**—A continuous jacket of lead molded around a single-conductor or multiple-conductor cable. Generally used to ensure that conductors are protected from water or extensive moisture.
- **MAGNET WIRE**—Wire coated with an enamel insulation and used in coils, relays, transformers, motor windings, and so forth.
- **METALLIC ARMOR**—A protective covering for wires or cables. Made as a woven wire braid, metal tape, or interlocking metal cover. Made from steel, copper, bronze, or aluminum.
- MIL—The diameter of a conductor equal to 1/1000th (.001) inch.
- **MIL-FOOT**—A unit of measurement for conductors. (Diameter of 1 mil, 1 foot in length.)
- **MILITARY SPECIFICATIONS (MIL-SPEC)**—Technical requirements and standards adopted by the Department of Defense, which are to be met by vendors selling materials to DOD.
- MULTICONDUCTOR—More than one conductor.
- **NEGATIVE TEMPERATURE COEFFICIENT**—The temperature coefficient expressing the amount or reduction in the value of a quantity, such as resistance for each degree of increase in temperature.
- **OXIDATION**—The addition of atmospheric oxygen to metal to form rust, or to cause a breakdown in the internal construction of the metal.
- **PETROLEUM ABRASIVE COMPOUND**—A compound that causes a grinding action during the crimping operation and removes the oxide film from the aluminum.
- **PICTORIAL DIAGRAM**—A diagram showing pictorial sketches of the parts of a piece of equipment and the electrical connections between the parts.
- **POWER LOSS**—The electrical power supplied to a circuit that does no work, usually dissipated as heat.
- **RECEPTIVITY**—The reciprocal of conductivity. (See also SPECIFIC RESISTANCE.)
- **RHEOSTAT**—(1) A resistor whose value can be varied. (2) A variable resistor used to adjust the current in a circuit.
- **RHO**—Greek letter "rho" ( $\rho$ ). Used in electricity and electronics to represent the specific resistance of a substance.
- **SCHEMATIC**—A diagram that shows, in graphic symbols, the electrical connections and functions of a specific circuit arrangement. The schematic diagram makes tracing the circuit and its functions easier without regard to the physical size, shape, or location of the component device or parts.
- **SINGLE-LINE DIAGRAM**—A diagram that shows, in single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used in the circuit(s).
- **SOLDERING**—The joining of metals with a higher melting point than solder.
- **SPAGHETTI TUBING**—(See TRANSPARENT TUBING.)
- **SPECIFIC RESISTANCE**—The resistance, measured in ohms, of a unit volume of a substance to the flow of electric current. (The unit volume used is generally the Circular-Mil-Foot.)
- **SPLICE**—A joint formed by connecting two or more conductors.

- **SQUARE MIL**—The area of a square, the sides of which are each equal to 1 mil. One square mil is equal to 1.2732 circular mils.
- **STRANDED CONDUCTOR**—A conductor composed of a group of wires. The wires in a stranded conductor are usually twisted together and not insulated from each other.
- **STRANDS**—Fine metallic filaments twisted together to form a single wire.
- **TEMPERATURE COEFFICIENT OF RESISTANCE**—The amount of increase in the resistance of a 1-ohm sample of a conductor per each degree of rise in temperature above 0° C.
- **TENSILE STRENGTH**—The greatest stress a substance can withstand along its length without tearing apart.
- **TERMINAL**—A point of connection for two or more conductors in an electrical circuit.
- **TERMINAL BOARD**—(Also called a terminal strip.) An insulating base or slab equipped with terminals for connecting wiring.
- **TERMINAL DIAGRAM**—A diagram of a switch, relay, terminal board, or other component showing the connections to the equipment.
- **TERMINAL LUG**—A device attached to a conductor for connecting to a terminal.
- **THERMAL INERTIA**—The capacity of a soldering iron to generate and maintain a satisfactory soldering temperature while giving up heat to the material being soldered.
- **THERMISTOR**—A semiconductor device whose resistance varies with temperature.
- **THERMOPLASTIC**—A synthetic mixture of rosins that is flexible and used as an insulating material. Generally used as an insulator for low- and medium-range voltages.
- **TINNING**—The process of applying a thin coat of solder to materials prior to their being soldered (for example, application of a light coat of solder to the filaments of a conductor to hold the filaments in place prior to soldering the conductor).
- **TOXIC VAPORS**—Vapors emitted by a substance that can do bodily harm.
- **TRANSPARENT TUBING**—(Also known as spaghetti tubing.) A plastic tubing used for insulation and wire marking.
- **UNIT SIZE**—The standards adopted to make comparisons between things of like value (for example, the unit size for conductors is the mil-foot).
- **VARNISHED CAMBRIC**—Cotton cloth coated with insulation varnish. An insulation used on high-voltage conductors.
- **VOLTAGE DROP**—The difference in voltage between two points. It is the result of the loss of electrical pressure as a current flows through a resistance.
- **WIRE**—A solid or stranded group of solid, cylindrical conductors having low resistance to current flow, with an associated insulation.
- **WIRE STRIPPERS**—A tool used to strip insulation from wire.

**WIRING DIAGRAM**—A diagram that shows the connections for an installation or for its component devices or parts. The diagram may show internal or external connections, or both, and also show the details needed to make or trace the connections involved.

### **APPENDIX II**

# **ELECTRICAL AND ELECTRONIC SYMBOLS**



#### **APPENDIX III**

# REFERENCES USED TO DEVELOP THE TRAINING MANUAL

- Aircraft Electric and Electronic Wiring, NAVAIR 01-1A-505, Naval Air Systems Command, Washington, DC, June 1988.
- Dictionary of Standard Terminal Designations for Electronic Equipment, NAVSEA 0967-LP-146-0010, Bureau of Ships, Washington DC, March 1954
- Electronic Installation and Maintenance Book, NAVSEA 0967-LP-000-0110, Naval Sea Systems Command, Washington, DC, September 1977.
- National Electrical Code, National Fire Protection Association, Battery March Park, Quincy, MD, 1990.
- Navy Occupational Safety and Health (NAVOSH) Program Manual, SPAWARINST 5100.9C, Space and Naval Warfare Systems Command, June 1987.
- Subsystem Design and Engineering Standards for Common Long Haul/Tactical Cable and Wire Communications, MIL-STD-188-112, Department of Defense, Washington, DC, August 1983.

# **MODULE 4 INDEX**

$\mathbf{A}$	Conductor insulation—Continued
	silicone, 1-14
Aircraft wiring, 3-4	silk and cotton, 1-18
Alternative dip-tinning procedure, 2-26	synthetic, 1-21, 3-15
Aluminum terminals and splices, 2-16	thermoplastics, 1-15
American standard wire gauge, 1-7	varnish-cambric and asbestos, 1-15
Antiseize compound, 2-33	Conductor protection, 1-19
Asbestos, conductor insulation, 1-17, 1-18,	metallic protection, 1-21
3-15	nonmetallic protection, 1-20
Asbestos, safety, 3-15	Conductor sizes, 1-1, 1-10
•	circular mil, 1-2
В	circular-mil-foot, 1-4
	square mil, 1-2
Bench wire strippers, 2-2	Conductor splices and terminal connections,
Block diagrams, 3-9	2-2
Braid, fibrous, 1-20	aluminum terminals and splices, 2-16
	fixture joint, 2-7
C	•
	insulation removal, 2-2
Cable, 1-8	knotted tap joint, 2-8
Cable- and wire-marking systems, 3-1, 3-2	preinsulated copper terminal lugs and
Circular mil, 1-2	splices, 2-18
Circular-mil-foot, 1-4	rattail joint, 2-7
Coaxial cable, 1-23	splice insulation, 2-9
Compressed air/nitrogen heating tool, 2-13	terminal lugs, 2-10
Conductor, electrical, 1-1	western union splice, 2-5
conductor insulation, 1-12	wire nut and split bolt splices, 2-8
conductor protection, 1-19	Copper-versus-aluminum conductors, 1-11
conductor size, 1-1, 1-10	Crimping procedures for terminal lugs, 2-10
copper-versus-aluminum conductors, 1-11	D
selection of wire size, 1-10	D
specific resistance or resistivity, 1-5	Diagrams, electrical, 3-6, 3-7
wire measurement, 1-6	block, 3-8
Conductor insulation, 1-12	isometric, 3-8
asbestos, 1-16, 1-17, 3-15	pictorial, 3-7
asbestos and varnish-cambric, 1-15	schematic, 3-10
enamel, 1-18	single-line, 3-9
extruded polytetrafluoroethylene, 1-16	terminal, 3-14
fluorinated ethylene propylene, 1-16	wiring, 3-14
mineral insulation, 1-19	
paper, 1-17	Dielectric strength, 1-13
plastics, 1-15	Dip-tinning procedure, 2-25
rubber, 1-13	alternative procedure, 2-26
rubber, code-graded, 1-14	Double lacing, 2-40
rubber, latex, 1-14	
140001, 1410A, 1-17	

E.	Insulation, conductor—Continued
Electrical and electronic symbols, Appendix II Electrical conductors, 1-1 conductor insulation, 1-12 conductor protection, 1-19 conductor size, 1-1, 1-10 copper-versus-aluminum conductors, 1-11 selection of wire size, 1-10 specific resistance or resistivity, 1-5 wire measurement, 1-6 Electrical diagrams, 3-6, 3-7 Enamel, conductor insulation, 1-18  Extruded polytetrafluoroethylene, 1-16  F	extruded polytetrafluoroethylene, 1-16 fluorinated ethylene propylene, 1-16 mineral insulation, 1-19 paper, 1-17 plastics, 1-15 rubber, 1-13 rubber, code-graded, 1-14 rubber, latex, 1-14 silicone, 1-14 silk and cotton, 1-18 synthetic, 1-21, 3-15 thermoplastics, 1-15 varnish-cambric and asbestos, 1-15 Insulation removal, 2-2 Insulation resistance, 1-13 Isometric diagram, 3-8
Fibrous braid, 1-20 Fibrous tape, 1-20 Fixture joint, 2-7	Joint, 2-7
Fluorinated ethylene propylene, 1-16 Flux, 2-35	fixture, 2-7 knotted tap, 2-8 solder, properties, 2-33
G	
General wire-stripping procedures, 2-3 Grounded-type plugs and receptacles, safety, 3-16	K Knife, stripping, 2-3 Knotted tap joint, 2-8
Н	L
Half hitch, 2-39 Hand-wire stripper, 2-2 Heating tool, compressed air/nitrogen, 2-13 High-temperature pressure-sensitive tape, lacing, 2-45 High voltage precautions, 3-18 Hot air gun, typical, 2-13 Hot-blade wire stripper, 2-4 locally made, 2-4  I Insulation, conductor, 1-12 asbestos, 1-16, 1-17, 3-17 asbestos and varnish-cambric, 1-15 enamel, 1-18	Lacing conductors, 2-37 double lace, 2-40 high-temperature pressure-sensitive tape lacing, 2-45 self-clinching cable straps, 2-44 single lace, 2-39 spot tying, 2-43 Lacing conductors, double, 2-40 Lacing conductors, single, 2-39 spot tying, 2-43 Lacing shuttle, 2-38 Lead sheath, 1-22 Locally made hot-blade wire stripper, 2-4

M	R
Marking systems, cable- and wire-, 3-1 Marling hitch, 2-39 Marling hitch with a half hitch, 2-39 Metallic armor, 1-23 Metallic conductor protection, 1-21 lead sheath, 1-22 metallic armor, 1-22	Rattail joint, 2-7 Resistance or resistivity specific, 1-5 Resistance soldering tool, 2-31 Rotary strippers, 2-2 Rubber, conductor insulation, 1-13 Rubber tape, 2-9
metallic armor, 1-22 metallic sheath, 1-21 steel tape, 1-23 wire armor, 1-23 wire-braid armor, 1-22 Metallic sheath, 1-21 Mil, 1-1	Safe current ratings, 1-11 Safety, 3-15 Schematic diagram, 3-10 Schematic reading, 3-1
Mineral insulation, 1-19 N	cable- and wire-marking systems, 3-1 electrical diagrams, 3-6, 3-7 Self-clinching cable straps, 2-44 Shipboard wiring, 3-1, 3-4
Navy electricity and electronics training series, iv-vi  Nonmetallic conductor protection, 1-20 fibrous braid, 1-20 fibrous tape, 1-20 jute and asphalt covering, 1-21 rubber and synthetic covering, 1-21 unspun felted cotton, 1-21 woven cover, 1-21 Nylon cable straps, 2-44	Silicone rubber insulation, 1-14 Silk and cotton, conductor insulation, 1-18 Single lacing, 2-39 Single-line diagram, 3-9 Solder joint, 2-33 Soldering, 2-24 aids, 2-36 alternative dip-tinning procedure, 2-26 flux, 2-35 procedure for tinning copper wire with a
Paper, conductor insulation, 1-17 Pencil iron and special tips, 2-32 Pictorial diagram, 3-7 Plastic electrical tape, 2-10 Plastics, conductor insulation, 1-15 Polytetrafluoroethylene, extruded, 1-16 Preinsulated copper terminal lugs and splices, 2-18 crimping procedure for splices, 2-18 preinsulated splices, 2-18 terminating copper wire with preinsulated terminal lugs, 2-18	soldering iron, 2-27 process, 2-24 solder, 2-33 solvents, 2-35 tinning copper wire and cable, 2-24 tools, 2-27 Soldering aids, 2-36 Soldering flux, 2-35 Soldering gun, 2-30 Soldering irons, 2-27 Soldering irons, safety, 3-18 soldering set, resistance, 2-31 Soldering tools, 2-27 pencil irons, 2-32 special tips, 2-32
Properties of a solder joint, 2-33	Solvents, 2-32 Solvents, 2-35 Splice insulation, 2-9, 2-10 Splices, crimping procedures, 2-22

preinsulated, 2-21 terminal connections and conductor, 2-10 uninsulated, 2-12  Spot tying, lacing conductors, 2-43 Square mil, 1-2 Standard unit of measurement, 1-1 Steel tape, 1-23 Stranded wires and cables, 1-8 Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal lugs, 2-10 noninsulated terminal and splice insulation, 2-12 Timning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering iron, 3-25  Unit size, 1-1 V Varnished cambric, conductor insulation, 1-15 W Western union splice, 2-5 Wire-and cable-marking systems, 3-1, 3-2 Wire-braid armor, 1-22 Wire measurement, 1-1 relation between wire sizes, 1-6, 1-12 stranded wires and cables, 1-4, 1-8 Wire nut and split bolt splices, 2-8 Wire stripper, 2-2 hand, 2-3 hot-blade, 2-4 Wire-stripping procedures, general, 2-5 Wiring diagram, 3-13 Wiring techniques, 2-1 conductor splices and terminal connections, 2-2 lacing conductors, 2-37 soldering, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering iron, 2-25	Splices, 2-21	${f U}$
uninsulated, 2-12 Spot tying, lacing conductors, 2-43 Square mil, 1-2 Standard unit of measurement, 1-1 Steel tape, 1-23 Stranded wires and cables, 1-8 Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	preinsulated, 2-21	
Spot tying, lacing conductors, 2-43 Square mil, 1-2 Standard unit of measurement, 1-1 Steel tape, 1-23 Stranded wires and cables, 1-8 Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure-sensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated terminal and splice insulation, 2-12 Timining, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		Unit size, 1-1
Standard unit of measurement, 1-1 Steel tape, 1-23 Stranded wires and cables, 1-8 Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  T  T  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated copper terminals and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-31 soldering gun, 2-30 soldering irons, 2-27	•	$\mathbf{V}$
Stranded wires and cables, 1-8 Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12 Terminal diagram, 3-14 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		Varnished cambric, conductor insulation, 1-15
Stripper, 2-2 hand-wire, 2-3 rotary, 2-2 Synthetic insulation, 1-21, 3-15  T  T  T  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure-sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	± '	W
hand-wire, 2-3 rotary, 2-2  Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12  Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
rotary, 2-2 Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressuresensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	11 ,	<b>*</b> '
Synthetic insulation, 1-21, 3-15  Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	•	
Wire measurement, 1-6  T Tape, 1-20, 2-9, 2-45     fibrous, 1-20     lacing, high-temperature pressure-sensitive, 2-45     plastic, 2-10     rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10     noninsulated copper terminals, 2-11     noninsulated terminal and splice insulation, 2-12 Tinning, 2-24     alternative dip-tinning procedure, 2-26     copper wire and cable, 2-24 Tools, soldering, 2-27     pencil iron and special tips, 2-32     resistance soldering set, 2-31     soldering gun, 2-30     soldering irons, 2-27	· · · · · · · · · · · · · · · · · · ·	·
Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	Synthetic insulation, 1-21, 5-15	
stranded wires and cables, 1-4, 1-8 Wire nut and split bolt splices, 2-8 Wire size, selection, 1-10 factors covering the current rating, 1-10 Wire stripper, 2-2 hand, 2-3 hot-blade, 2-4 Wire-stripping procedures, general, 2-5 Wiring diagram, 3-13 Wiring techniques, 2-1 conductor splices and terminal connections, 2-2 lacing conductors, 2-37 soldering, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		· · · · · · · · · · · · · · · · · · ·
Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12  Terminal connections and conductor splices, 2-2  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	T	
Tape, 1-20, 2-9, 2-45 fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12  Terminal connections and conductor splices, 2-2  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
fibrous, 1-20 lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12  Terminal connections and conductor splices, 2-2  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	Tana 1 20 2 0 2 45	* *
lacing, high-temperature pressure- sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12  Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
sensitive, 2-45 plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		<u> </u>
plastic, 2-10 rubber, 2-9  Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14  Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
rubber, 2-9 Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	·	•
Temperature coefficient, 1-12 Terminal connections and conductor splices, 2-2 Terminal diagram, 3-14 Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12 Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	<u>.</u>	
Terminal connections and conductor splices, 2-2  Terminal diagram, 3-14  Terminal lugs, 2-10  noninsulated copper terminals, 2-11  noninsulated terminal and splice  insulation, 2-12  Tinning, 2-24  alternative dip-tinning procedure, 2-26  copper wire and cable, 2-24  Tools, soldering, 2-27  pencil iron and special tips, 2-32  resistance soldering set, 2-31  soldering gun, 2-30  soldering irons, 2-27	· · · · · · · · · · · · · · · · · · ·	
2-2 Terminal diagram, 3-14 Terminal lugs, 2-10     noninsulated copper terminals, 2-11     noninsulated terminal and splice     insulation, 2-12 Tinning, 2-24     alternative dip-tinning procedure, 2-26     copper wire and cable, 2-24 Tools, soldering, 2-27     pencil iron and special tips, 2-32     resistance soldering set, 2-31     soldering gun, 2-30     soldering irons, 2-27	<u>=</u>	
Terminal diagram, 3-14  Terminal lugs, 2-10  noninsulated copper terminals, 2-11  noninsulated terminal and splice  insulation, 2-12  Tinning, 2-24  alternative dip-tinning procedure, 2-26  copper wire and cable, 2-24  Tools, soldering, 2-27  pencil iron and special tips, 2-32  resistance soldering set, 2-31  soldering gun, 2-30  soldering irons, 2-27		
Terminal lugs, 2-10 noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
noninsulated copper terminals, 2-11 noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		· · · · · · · · · · · · · · · · · · ·
noninsulated terminal and splice insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
insulation, 2-12  Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		soldering, 2-24
Tinning, 2-24 alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24 Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	<u> </u>	
alternative dip-tinning procedure, 2-26 copper wire and cable, 2-24  Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
copper wire and cable, 2-24  Tools, soldering, 2-27  pencil iron and special tips, 2-32  resistance soldering set, 2-31  soldering gun, 2-30  soldering irons, 2-27		
Tools, soldering, 2-27 pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
pencil iron and special tips, 2-32 resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27		
resistance soldering set, 2-31 soldering gun, 2-30 soldering irons, 2-27	,	
soldering gun, 2-30 soldering irons, 2-27	* * * ·	
soldering irons, 2-27		
Types of spinces, 2-3	Types of splices, 2-5	